



Rotating Assemblies Continued

605" Legend Hemi® (Street)

Part # 426-R6-605H

Callies 4340 Steel Crank (4.750" X 2.2" Pin), Eagle 3D H-Beam Rods (7.100" X .990" Pin), Diamond Dome Pistons (4.500" Bore), Rings, Rod & Main Bearings,	
Dome Piston: 10.75 to 1 with 170cc	5,195.00
Upgrade to Callies Ultra Steel Rods 7.100	1,600.00
Labor to Internally Balance Rotating Assembly Add	350.00

572"-636" Legend Hemi® (Race)

Part # 426-R6-636H

Callies 4340 Steel Crank (572: 4.500" X 2.2"/636: 5.00" X 2.2"), GRP Alum Rods (572: 7.150" X .990" Pin/ 636: 6.950" X .990" Pin), Rings, Rod & Main Bearings	
Custom Piston (Any Compression Ratio)	*Custom Kit/ Call for Quote*
Labor to Internally Balance Rotating Assembly Add	(Add 75.00 for Pin Fit) 350.00



Aluminum Blocks - Indy Maxx Aluminum Blocks, Upgrades & Labor

Water Indy Maxx Aluminum B, RB or Hemi Blocks Includes:

Choice of Sleeves	All 5 Main Caps Are Cross Bolted	Finished Lifter Bores
Cam Bearings & Screw in Core Plugs Installed	Siamese Dry Sleeve Construction	Std. Oil Pan Bolt Pattern
Dowels and Oil Gallery Plugs Supplied	.300 Between Cyl. at 4.500" Bore	Wide Oil Pan Bolt Pattern Available
Steel Billet Main Caps	Finished Line Hone	4.500" Machined Alum Block Weights 133 Lbs
400 B Wedge Indy Maxx Aluminum Water Block (9.980) (400 or 440 Mains Available)		Part # 400-B4-MWB 7,300.00
440 RB Wedge Indy Maxx Aluminum Water Block (9.980 or 10.720) (400 Mains Available)		Part # 440-B4-MWB 7,300.00
426 Hemi Indy Maxx Aluminum Water Block (9.980 or 10.720)		Part # 426-B4-MWB 7,300.00
Upgrade to Solid Block		500.00

Solid or Water Indy Maxx Aluminum X Block

9/16" Main Studs	Extra Strength Added to Deck and Valley Area	Cam Bearings Installed
Huge Billet 7075 Main Caps	Features Superior Rear Valley Drain Backs	Used When Pushing 1500 HP and Beyond
All 5 Main Caps Cross Bolted (1/2-13)	Standard or Wide Pan Rails	Solid or Water Block available
400 B Wedge Indy Maxx Aluminum Water Block (9.980) (400 or 440 Mains Available)		Part # 400-B4X-MWB 8,300.00
440 RB Wedge Indy Maxx Aluminum Water Block (9.980 or 10.720)(400 Mains Available)		Part # 440-B4X-MWB 8,300.00
426 Hemi Indy Maxx Aluminum Water Block (9.980 or 10.720)		Part# 426-B4X-MWB 8,300.00

AMC Indy Aluminum Water Blocks Includes:

Choice of Sleeves	Std. Bell housing & Front Cover	Lifter Bores & Lifter Oiling
Cam Bearings & Screw in Core Plugs Installed	Siamese Dry Sleeve Construction	Std. Oil Pan Bolt Pattern
Dowels and Oil Gallery Plugs Supplied	6 - 1/2X13 Head Bolts per Cyl	4.375" Machined Alum. Block Weights 115 Lbs
Spayed Steel Billet Main Caps	Line Hone & Clearance for Stroke	Redesigned Oil System
Indy IC-401 AMC Indy Maxx Aluminum Bare Water Block (9.200 to 9.400)		Part # 401-B4-MWB 7,300.00
Upgrade to Solid Block		500.00
Upgrade to 55mm Roller Cam Bearing Option (Needle Roller Bearings MUST USE CUSTOM CAM)		600.00

Labor Upgrades & Parts Indy Maxx Block - Applies to Indy Aluminum Blocks Listed Above:

Bore & Hone with Torque Plate	400.00
Deck: Square Deck Block with BHJ Fixture	200.00
Stroke Clearance: CNC Machine Crankshaft Stroke Clearance	300.00
Dip Stick: Stock Location	50.00
Receiver Groove: Machine Deck of Block for Receiver Grooves	200.00
Head Oiling: Machine For Internal Head Oiling (wedge or hemi)	100.00
Wide Pan Rails: Machine Pan Rails to Accept Indy Maxx Wide Pan	100.00
Furnish & Install Oil Cross-Over Line	100.00
Raised Camshaft: Machine Block for +.250" Raised Camshaft	100.00
Lifter: Custom Lifter Location	100.00
Sleeves: Remove & Install 8 Cylinder Sleeves (Does NOT Include Sleeves)	300.00
Drill for Hydraulic Lifter Oiling on Maxx Block. (Used Block \$1,150.00)	450.00
Bush Lifter Bores for Pushrod Oiling (Does NOT include bushing) (Used Block \$1,600)	1,200.00
Lifter Bore Bushings for Pushrod Oiling (set of 16 for .906 lifter .030 hole)	400.00
Rough Bore Only (No Hone)	150.00
55mm Roller Cam Bearings or 55mm and 60mm Babbitt Installed (Includes Bearings)	600.00
Ford Cam Bearings Installed (Includes Bearings)	400.00
Machine for 1/2 Head Studs	100.00
Replacement Sleeves (Each)	225.00
Upgrade Block to Accommodate 4.562 Bore Sleeves	150.00
Replacement Core Plugs for Indy Maxx Block (EACH)	20.00
Replacement MAXX Block Plug Kit	95.00



Cast Iron Blocks - Mopar Performance, & Indy Stock Blocks

Mopar Siamese or Water Cast Iron 340, 440, & 426 Blocks

R-3 9.200 Deck Water Block 59 Degree 340 Mains	Part # 340-B4-R392	*3,800.00
R-3 9.560 Deck Water Block 59 Degree 340 Mains	Part # 340-B4-R395	*3,800.00
R-3 9.560 Deck Siamese Block 48 Degree, 340 Mains	Part# 340-B4-R396	*3,800.00
340 Resto Water Block (48 Degree Available)	Part # 340-B4-RWB	*3,800.00
340 Resto Siamese Block (48 Degree Available)	Part # 340-B4-RSB	*3,800.00
440 Wedge Siamese Mopar/Callies Block	Part # 440-B4-WSB	*6,500.00
426 Hemi Siamese Mopar/ Callies Block (Add \$500 for 4.250 bore block)	Part # 426-B4-HSB	*6,500.00
Block Machine work for Mopar/Callies Block:		
Bore & Plate Hone		400.00
Deck block BHJ		200.00
Cut Stroke Clearance		300.00
Bush Lifter Bores (with Bearings)		1,200.00
55 or 60mm Cam Tunnel		7,500.00

Indy Stock Street Cast Iron 360, 400 & 440 Blocks

Select Chrysler or AMC Bare Stock Blocks Fully Machined, Blue Printed and Including:

Oven Baked & Shot Blasted	Cam Bearings & Plugs Installed	Magnfluxed & Pressure Tested
Line Honed with New ARP Main Bolts	Square Deck with BHJ Fixture	Bored & Plate Honed on Sunnen CK 616 Diamond Hone
Blue Printed Chrysler 360 A-Engine Bare Stock Block		Part # 360-B4-SB 1,195.00
Blue Printed Chrysler 400 Bare Stock Blocks		Part # 400-B4-SB 1,495.00
Upgrade to Aluminum Main Caps (400 & 440 Blocks Only)		795.00

\$500 Block Core Charge

Main Studs & Bolts

440-M1-5001	ARP Main Cap Bolt Kit for 318, 340, 360, 400 and 440 Stock Blocks	105.00
426-M1-5601	ARP Main Cap Stud Kit for OEM Hemi Block (NO SIDE BOLTS)	105.00
440-M1-5402	ARP Main Cap Stud Kit for 318, 340, 360, 400 AND 440 Stock Blocks	105.00

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