



# Small Block Chevrolet

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**GREAT DEAL**

### Assembled With:

- 58, 65, or 76 CC Chamber
- 3 Angled Valve Job
- 2.02 X 1.60 or 1.94 X 1.50 Stainless Valves
- .525" Lift Valve Springs
- Umbrella Seals
- 7 Degree Locks
- Chrome Moly Retainers
- Bronze Guides
- 3/8 Screw in Studs
- Accessory Bolt Holes
- 4 Bolt Perimeter Valve Cover

### Upgrade Options:

- Machine for Stem Holes (400)
- Manley 5/16 Guide Plates Installed (1.6 Rockers)
- Dual Solid or Roller Springs
- Hard Exhaust Seats
- Teflon Seals
- 10 Degree Locks
- Mill, CC, & Correct Chamber

### Port and Polish

- Stage I: Bowls & Openings
- Stage II: Chambers, Bowls, & Openings
- Stage III: Full Port & Polish



## Small Block Chevy

Designed for 1986 & earlier Chevrolet small block engines. These reconditioned heads come assembled with a "like new" appearance and quality with all new Aeromaxx parts installed and a milled deck surface. These heads have outstanding features that include premium one-piece, stainless steel, high flow, intake and exhaust valves, your choice of 2.02X1.60 or 1.94X1.50. Heat treated, machined steel retainers and valve locks along with heavy duty valve springs are good for .525" lift cams.

ARO-CH-SB350SS

Pair/Assembled

Specs:  
Chamber Volume: 58, 65, 76 cc  
Int. Port Volume: 165 cc

Accepts all stock equipment ie. intake manifolds, exhaust headers and manifolds, valve train, valve covers, and accessory bolt holes.



## Small Block Chevy Iron Eagle S/S

### Assembled With:

- 67 or 72 cc Chamber
- 3 Angled Valve Job
- 1.94 X 1.50 or 2.02 X 1.60 Stainless Valves
- .525" Lift Valve Springs
- Seals
- Locks
- Retainers
- Bronze Guides

### Upgrade Options

- Dual Solid or Roller Springs
- K-Motion Roller Springs
- Teflon Seals
- 10 Degree Locks
- Titanium Retainers

### Port & Polish

- Stage I: Bowls & Openings
- Stage II: Chambers, Bowls, & Openings
- Stage III: Full Port & Polish

ARO-CH-ID-SS

Pre 86, TBI or Vortec Intake Bolt Pattern Available No Charge

### Specs:

Chamber Volume: 67 or 72 cc  
Int. Port Volume: 165 cc  
Ex Port Volume: 65 cc



## Small Block Chevy Iron Eagle Platinum

### Assembled With:

- 64 or 72 cc Chamber
- 180/200/215/230cc Intake Vol
- 3 Angled Valve Job
- 2.02 X 1.60 Stainless Valves
- .550" Lift Valve Springs
- Seals
- Locks
- Retainers
- Bronze Guides

### Upgrade Options

- Dual Solid or Roller Springs
- K-Motion Roller Springs
- Teflon Seals
- 10 Degree Locks
- Titanium Retainers

### Port & Polish

- Stage I: Bowls & Openings
- Stage II: Chambers, Bowls, & Openings
- Stage III: Full Port & Polish

ARO-CH-IEP

### Specs:

Chamber Volume: 64 or 72 cc  
Int. Port Volume: 180, 200, 215, 230 cc  
Ex Port Volume: 77, 83, 84, 82 cc

## Small Block Chevy Gaskets

Don't trust your head swap or engine assemble to generic gaskets. We recommend and sell Fel Pro Ga

- FP 401ER Head Gasket
- FP 1204 Intake Gasket
- FP 1404 Exhaust Gasket
- FP 1603 Valve Cover Gasket

### Head Bolts

Protect your time and investment! Always use new head bolts when changing heads. Head bolts stretch & fatigue from constant heating and cooling.



ARO-H3-42171 Head Bolts

### Manifolds



Edelbrock intakes, an industry lease for over 70 years. Pick the manifold that best fits what you expect from the engine.

- #2101 55-86 Performer Idle-5500
- #7101 55-86 Performer RPM 1500-6500
- #7501 55-86 Performer RPM Air Gap 1500-6500
- Dual Quad
- #5425 2X4 Dual Quad Lo-rise 1500-5500
- #7525 Dual Quad Air Gap Lo-rise 1500-6500
- 3 Deuce
- #5419 3X2 Street Rods Idle-5500
- Victor 4 Barrel Single Plane
- #2975 Victor Hi-rise 3500-Up

### Carburetors

Edelbrock Carbs available from 500 to 750 cfm. Easy tunability for high performance street machines

- #1404 500 cfm Manual Choke
- #1405 600 cfm Manual Choke
- #1406 600 cfm Electric Choke
- #1407 750 cfm Manual Choke
- #1411 750 cfm Electric Choke



### Roller Rockers



Aluminum roller rockers arms with roller tip and roller trunnion. All sets come with poly locks.

3/8 Stud with 1.5 or 1.6 Ratio  
7/16 Stud with 1.5 or 1.6 Ratio  
set of 16

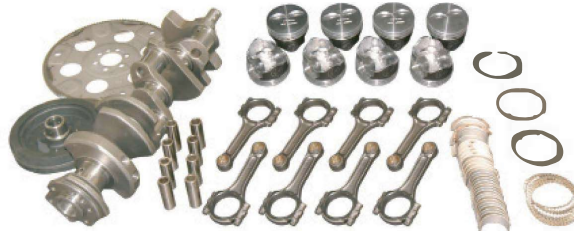
### Comp Cams Stud Girdles

Solid bar design stud girdles for 3/8 or 7/16 roller stud heads complete with adjusting nuts and bars for 2 heads.



ARO-CH-7/16SG

## Eagle Small Block 383 Econo Stroker Kit for 2 pc Rear Seal Blocks



Balanced with 3.750 cast crank, 5.7 forged rods, hypereutectic pistons 9.9 compression ratio (with 64cc heads), std. rings, bearings, harmonic balancer and flex plate. Available sizes std., .020, .030, .040, .060

On Sale While Supplies Last

Upgrade to Deluxe Kit - File Fit Rings / Forged Pistons

## Eagle 350 Street Rotating Kit for 2 pc Rear Seal Blocks

Balanced with 3.480 cast crank, 5.7 SIR forged rods, KB pistons 10 to 1 compression ratio (with 64cc heads), std. rings, and bearings. Available sizes std., .020, .030, .040, .060

On Sale While Supplies Last

- 3.480 Stroke Cast Crank 2.100 Journal
- 3.750 Stroke Cast Crank 2.100 Jo

On Sale While Supplies Last



- 5.7 or 6.0 SIR Rods
- 2.100 Journal
- 5.7 or 6.0 H-Beam Rods
- 2.100 Journal

### Melling Oil Pumps



Polished Cast Aluminum Timing Cover

BEP70082

When only the best will do.

M 55 Std Vol  
M55HV Hi Vol



## Small Block Chevy PRO1 Platinum

### Assembled With:

- 64 or 72 cc Chamber
- 180/200/215/230cc Intake Vol
- 3 Angled Valve Job
- 2.02 X 1.60 Stainless Valves
- .550" Lift Valve Springs
- Seals
- Locks
- Retainers
- Bronze Guides

ARO-CH-ID-PRO1

Pair/Assembled

### Upgrade Options

- Dual Solid or Roller Springs
- K-Motion Roller Springs
- Teflon Seals
- 10 Degree Locks
- Titanium Retainers

### Port & Polish

- Stage I: Bowls & Openings
- Stage II: Chambers, Bowls, & Openings
- Stage III: Full Port & Polish

Dart's highly popular small-block Pro1 heads have been given the full Platinum treatment utilizing wet flow technology. Independent tests have demonstrated a typical 25 horsepower gain over the previous Pro1 design. The redesigned chamber features improved fuel distribution, spark plugs are located high and as close to the center of the chamber as possible and five-angle intake seats shear the liquid fuel and air as it enters the chamber. The intake face, exhaust face and exhaust ports have been redesigned, valve guide bosses are profiled and casting walls are cleaner and more consistent, resulting in greater control over flow, heat and combustion. Four intake runner sizes are available (180, 200, 215 & 230cc) to suit engines from mild street to big-inch full competition. PRO 1 heads can be used with off-the-shelf pistons, valve train components, and intake manifolds, making them an ideal choice for street/strip to all out competition applications

### Specs:

Chamber Volume: 64 or 72 cc  
Int. Port Volume: 180, 200, 215, 230 cc  
Ex Port Volume: 75 cc



Competition Cams has produced race winning cam and lifter sets for many years. We find the cams listed to be great street performance cams in 350" - 400" small blocks.

Part #	Lift	As Adv	Duration @ .050	Center line	Price
CL12-207-2	421/421	255/251	203/212	110	
	1200-5500 rpm - Strong torque, mileage, towing, RV				
CL12-209-2	462/482	275/277	219/229	110	
	2000-6000 rpm - High performance street, stock converter				
CL12-211-2	470/470	270/270	224/224	110	
	1800-5800 rpm- 2000+ converter, lower gears, mild-rough idle				
CL12-212-2	480/480	280/280	230/230	110	
	2000-6000 rpm - Street Rod w/2500 converter, headers, gears				
CL12-234-2	447/454	268/268	212/218	110	
	1000-5200 rpm - Strong torque, low-mid range, good idle				
CL12-242-2	477/480	268/268	224/230	110	
	1600-5800 rpm - Great for street rods, stock or 2000 converter				

We also stock a large variety of dragster, oval track and pro street cams. Call our tech line for your engine project.

### Comp Cam Rev Kits

Rev Kits for roller cams will keep the lifter in place in case of push rod failure. Small Block Chevy with .842 lifters.

# Comp Cam 4000

